



Dart Aerospace Ltd.
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D3537-1

Job Sheet 182818



Part No: D3537-1

Job Qty: 20 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 added automated welding DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		α 18/09/05
105	Waterjet	20 pcs	9/14/18	9/14/18	0.00	0.86	Waterjet1		α 18/09/05
125	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8		38
140	Brake NC	20 pcs	9/14/18	9/14/18	0.03	0.26	Brake NC 1		9-89 58 DAS
150	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC5		SEP 24 2018 68
160	Autoweld 1	20 pcs	9/14/18	9/14/18	0.00	1.48	Automated welding		700S 9-89
170	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC10		38 DAS
180	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC5		DAS 9-89 38
210	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		21 NOV 08 2018
220	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		21 NOV 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.1200 sf (.106 ea)	90-Start up Operation	5102178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	336	0

Done 11/15



Container No: S108000



Part: D3537-1

Job No: 182818

Serial No/Batch: S108000

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/05/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches $\pm$ 0.010	4.260 4.240		
2	Wearpad	3.500inches $\pm$ 0.010	3.510 3.490		
3	Wearpad	1.970inches $\pm$ 0.030	2.000 1.940		
4	Wearpad	3.630inches $\pm$ 0.030	3.660 3.600		
5	Wearpad	2.420inches $\pm$ 0.010	2.430 2.410		
6	Wearpad	0.220inches $\pm$ 0.010	0.230 0.210		
7	Wearpad	0.375inches $\pm$ 0.010	0.385 0.365		
8	Wearpad	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 9/4/18 8:56 AM Dart.Gagnon.Michelle

